

**GERRESHEIMER**



# Food and Beverage Packaging

Verpackungen für Nahrungsmittel und Getränke

Emballages pour Alimentation et Boissons



# Primary Packaging Glass

Europe

Essen | Lohr | Tettau  
Germany



## About Gerresheimer

Gerresheimer is a leading global partner to the pharma and health-care industry. With our specialty glass and plastic products, we contribute to health and well-being. We have worldwide operations and about 10,000 employees manufacture our products in local markets, close to our customers. With our plants in Europe, North America, South America and Asia, we generate revenues of

approximately EUR 1.4 billion. The comprehensive product portfolio includes pharmaceutical packaging and products for the safe, simple administration of medicines: Insulin pens, inhalers, prefilled syringes, injection vials, ampoules, bottles and containers for liquid and solid medicines with closure and safety systems as well as packaging for the cosmetics industry.



# Diversity in glass

## Vielfalt aus Glas

### *La diversité en verre*



...with many different standard shapes  
...in vielen verschiedenen Standardformen  
...en de nombreux modèles standard



...or exclusively designed for you  
...oder exklusiv für Sie konstruiert  
...ou crées exclusivement pour vous



...to meet your individual wishes  
...nach Ihren Wünschen individuell gestaltet  
...pour satisfaire à toutes vos attentes

Gerresheimer offers a wide spectrum of standardised and customised glass packaging for beverages and food. Quality, reliability and professionalism characterise our products and services – around the world.

Gerresheimer bietet ein breites Spektrum standardisierter sowie kundenspezifischer Glasverpackungen für Getränke und Nahrungsmittel. Qualität, Zuverlässigkeit und Kompetenz prägen unsere Produkte und Leistungen – überall auf der Welt.

Gerresheimer vous propose une vaste gamme d'emballages en verre, standard ou sur mesure, pour boissons et produits alimentaires. Qualité, fiabilité et compétence caractérisent nos produits et nos services – partout dans le monde.

# Food and beverage packaging – to meet your exact requirements

EN



Gerresheimer supplies the complete spectrum of standardised and customised glass packaging for the food and beverage industry. Top-class quality and reliability characterise our products – around the world.

## Comprehensive product range for every need

We concentrate on the forward-looking market segments with strong marketing orientation. Creative special packaging made of container glass covers the entire requirements range of the food and beverage industry:

| Segment               | Colours                            | Content     |
|-----------------------|------------------------------------|-------------|
| Spirit miniatures     | flint, amber,<br>coloured and opal | 5 – 350 ml  |
| Spirits and beverages | flint, amber,<br>coloured and opal | 5 – 4000 ml |
| Food                  | flint, amber,<br>coloured and opal | 5 – 4000 ml |

Individual wishes are also welcomed by us. In close cooperation with our customers we develop tailor-made packaging solutions extending right through to the exclusive container typical of a particular brand. With highly professional design departments and our own mould making facilities, plus state-of-the-art technology and all processes for glass-finishing, we offer a comprehensive range of products and services to meet the most demanding quality requirements.

### Individual finishing

Up-to-the-minute finishing processes open up a multitude of decoration possibilities: from silk screen printing to partial acid etching and glass reliefs.

### All delivery packaging types

Safe-Pack, Tray-Pack, industry packaging or your specifically desired form of delivery packaging: the choice is yours.<sup>1</sup>

### Highest quality

Our production operates to the highest technical standards and with comprehensive quality assurance. This includes Computer Aided Design and Computer Integrated Manufacturing. The entire manufacturing process is certified in accordance with DIN EN ISO 9001:2008 and based on the HACCP Standard which even satisfies the strict standards in the babyfood sector. In addition, we have an FDA approval for the American market and the GOST-R certificate required for exports to Russia.

### Professional system advice

Our technical customer service stands by your side at all times to provide expert advice from the initial design to the start of production. And naturally we also act as an intermediary in finding suitable suppliers of closures and caps for example.

<sup>1</sup> We offer flexible delivery by truck-load and also by pallet.

<sup>2</sup> The closure descriptions 'Stelcap', 'Guala' and 'Rical' are trademarks of the companies Pechiney Capsules, Pechiney Emballage Alimentaire, Guala Closures Group and Bericap.

# Nahrungsmittel- und Getränkeverpackungen – ganz nach Ihrem Bedarf



Gerresheimer liefert das komplette Spektrum standardisierter und kundenspezifischer Glasverpackungen für die Nahrungsmittel- und Getränkeindustrie. Erstklassige Qualität und Zuverlässigkeit kennzeichnen unsere Produkte – rund um den Globus.

## Umfassendes Produktprogramm für jeden Bedarf

Wir konzentrieren uns auf zukunftsweisende Marktsegmente mit starker Marketingorientierung. Kreative Spezialverpackungen aus Behälterglas decken die gesamte Bandbreite des Nahrungsmittel- und Getränkemarkts ab:

| Segment                  | Farben                       | Inhalt      |
|--------------------------|------------------------------|-------------|
| Kleinspirituosen         | klar, braun, farbig und opal | 5 – 350 ml  |
| Spirituosen und Getränke | klar, braun, farbig und opal | 5 – 4000 ml |
| Nahrungsmittel           | klar, braun, farbig und opal | 5 – 4000 ml |

Auch individuelle Wünsche sind uns willkommen. In enger Zusammenarbeit mit unseren Kunden entwickeln wir maßgeschneiderte Verpackungslösungen bis hin zum exklusiven, markentypischen Behältnis. Mit kompetenten Designabteilungen und eigenem Formenbau, modernster Fertigungstechnik und allen Verfahren der Glasveredelung bieten wir ein umfassendes Leistungsspektrum für höchste Qualitätsansprüche.

### Individuelle Veredelung

Aktuelle Veredelungsverfahren erschließen Ihnen vielfältige Dekorationsmöglichkeiten: vom ausgefallenen Siebdruck über die komplett oder partielle Säuremattierung bis zum Relief im Glas.

### Sämtliche Verpackungsarten

Ob Safe-Pack, Tray-Pack, Industrieverpackung oder Ihre spezifische Wunschform der Lieferverpackung: Sie haben die Wahl.<sup>1</sup>

### Höchste Qualität

Unsere Produktion arbeitet auf höchstem technischen Niveau und mit umfassendem Qualitätsanspruch. Dazu gehört die CAD-Konzeption (Computer-Aided Design) ebenso wie das Computer Integrated Manufacturing. Der gesamte Fertigungsprozess ist nach DIN EN ISO 9001:2008 zertifiziert und am HACCP-Standard ausgerichtet, welcher selbst den strengen Maßstäben im Segment Babyfood genügt. Zusätzlich besitzen wir eine FDA-Zulassung für den amerikanischen Markt sowie das für den Export nach Russland erforderliche GOST-R-Zertifikat.

### Kompetente Systemberatung

Unser technischer Kundendienst steht Ihnen von der ersten Musterrung bis zum Produktionsstart kompetent zur Seite. Und selbstverständlich vermitteln wir Ihnen auch geeignete Lieferanten z.B. von Verschlüssen und Kappen.<sup>2</sup>

1 Wir können Sie flexibel Lkw- oder auch palettenweise bedienen.

2 Die von uns verwendeten Verschlussbezeichnungen ‚Stelcap‘, ‚Guala‘ und ‚Rical‘ sind Marken der Firmen Pechiney Capsules, Pechiney Emballage Alimentaire, Guala Closures Group und Bericap.

# Emballages pour produits alimentaires et boissons – Toute une gamme adaptée à vos besoins

FR



Gerresheimer livre toute la gamme d'emballages en verre, modèles standards ou personnalisés, pour l'industrie alimentaire dans sa globalité. Qualité exceptionnelle et fiabilité caractérisent nos produits – partout dans le monde.

## Une vaste palette de produits pour répondre à tous vos besoins

Nous nous concentrons sur les segments d'avenir du marché à forte orientation marketing. Nos emballages spéciaux originaux en verre couvrent tous les secteurs du marché des produits alimentaires et des boissons :

| Segment                         | Coloris                              | Contenance  |
|---------------------------------|--------------------------------------|-------------|
| Miniatures spiritueux           | transparent, brun, couleurs et opale | 5 – 350 ml  |
| Spiritueux et boissons diverses | transparent, brun, coloré et opale   | 5 – 4000 ml |
| Alimentation                    | transparent, brun, couleurs et opale | 5 – 4000 ml |

Nous étudions volontiers les demandes individuelles. Nous mettons au point, en étroite collaboration avec nos clients, des solutions d'emballage conçues sur mesure, en allant jusqu'à créer des contenants exclusifs spécialement pour une marque. Nous nous appuyons sur une équipe de conception très qualifiée, et disposons de notre propre unité de production équipée des techniques de fabrication les plus modernes et de tous les procédés de traitement du verre; nous vous proposons une gamme de prestations répondant aux plus hautes exigences de qualité.

### Traitement du verre personnalisé

Les procédés actuels de traitement du verre vous offrent de nombreuses possibilités de décoration: de la sérigraphie raffinée jusqu'aux décorations en relief, en passant par le dépolissage à l'acide, partiel ou complet.

### Tous les types d'emballage

Safe pack, emballage en palette, emballage industriel ou emballage personnalisé: pour le type d'emballage de livraison, vous avez le choix.<sup>1</sup>

### Une qualité exceptionnelle

Notre unité de production travaille au plus haut niveau technique en recherchant des objectifs qualité très élevés. Pour ce faire, nous utilisons la conception assistée par ordinateur (CAD) ainsi que des techniques de production informatisées. L'ensemble du processus de fabrication est certifié selon la norme DIN EN ISO 9001:2008 et se conforme à la norme HACCP (analyse et maîtrise des risques) qui correspond même aux critères exigeants dans le secteur alimentation pour bébés. Nous bénéficions en outre d'une autorisation de la FDA pour le marché américain ainsi que de la certification GOST-R pour l'exportation vers la Russie.

### Un service de conseil compétent

Notre service technique d'aide à la clientèle vous accompagne de manière compétente, des premiers modèles au lancement de la production. Nous vous communiquons aussi, bien entendu, une liste de fournisseurs, par exemple pour les fermetures et bouchons.<sup>2</sup>

<sup>1</sup> Nous pouvons vous livrer de manière flexible par palette ou par camion.

<sup>2</sup> Les noms des dispositifs de fermeture que nous employons ,Stelcap', ,Guala' et ,Rical', sont des marques commerciales des entreprises Pechiney Capsules, Pechiney Emballage Alimentaire, Guala Closures Group et Bericap.

## Legend

### Legende – légende



- reference
- Referenz
- référence



- cross-section
- Querschnitt
- coupe transversale



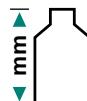
- declared capacity
- Inhalt füllvoll
- contenance utile



- brimful capacity
- Inhalt randvoll
- contenance ras-bord



- weight
- Gewicht
- poids



- overall height
- Höhe
- hauteur totale



- major diameter
- Breitseite
- grande largeur



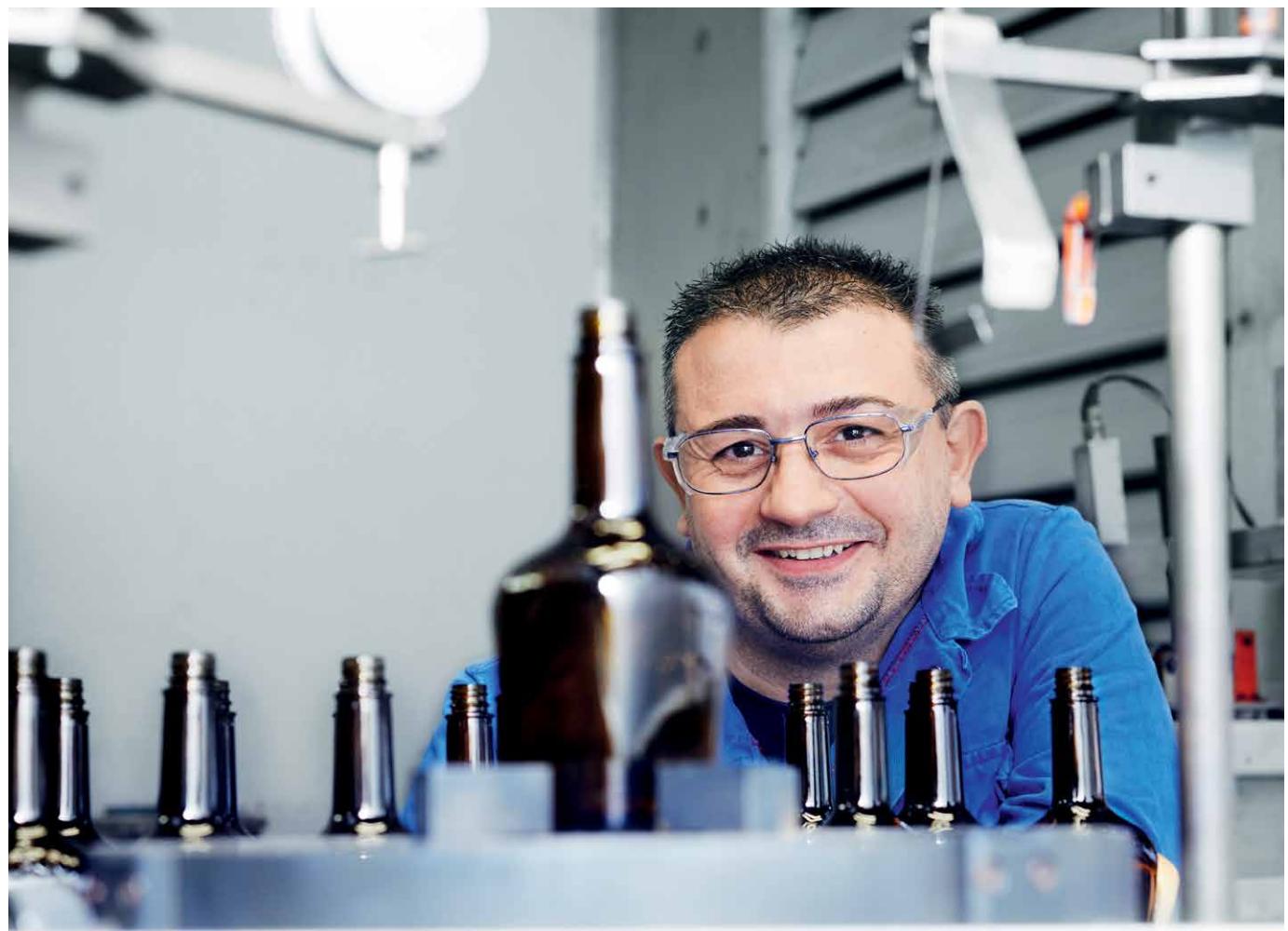
- minor diameter
- Schmalseite
- petite largeur



- neck finish
- Mündung
- bague



- All bottles can be produced in flint and amber glass.
- Special colors on request.
- Alle Artikel sind in den Standardfarben Weiß und Braun produzierbar. Sonderfarben auf Anfrage.
- Nous pouvons produire tous les articles dans les couleurs transparent et brun. Couleurs spéciales sur demande.



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*Miniatures spiritueux*

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### Spirit miniatures

Kleinspirituosen

*Miniatures spiritueux*

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# Spirit miniatures

## Kleinspirituosen – *Miniatures*

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### SPIRIT MINIATURES / KRUGFLASCHEN / MINIATURES



|       |   |    |      |    |       |      |      |                 |
|-------|---|----|------|----|-------|------|------|-----------------|
| 1504  | ○ | 20 | 21,5 | 60 | 92,2  | 27,9 | 27,9 | PP 18 S         |
| 31104 | ○ | 20 | 21,5 | 60 | 92,2  | 28,0 | 28,0 | PP 18 S         |
| 10906 | ○ | 20 | 22,0 | 50 | 98,0  | 25,0 | 25,0 | PP 18 S / GL 18 |
| 41448 | ○ | 40 | 42,5 | 74 | 112,5 | 31,2 | 31,2 | PP 18 S         |
| 0847  | ○ | 50 | 54,0 | 96 | 116,0 | 34,5 | 34,5 | PP 18 S         |
| 1504  | ○ | 20 | 21,5 | 60 | 92,2  | 27,9 | 27,9 | PP 18 S         |
| 31348 | ○ | 40 | 42,5 | 74 | 112,5 | 31,2 | 31,2 | PP 18 S         |



# Spirit miniatures

## Kleinspirituosen – *Miniatures*

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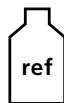
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### SPIRIT MINIATURES / MINIATURFLASCHEN ‚SCHLEGEL‘ / MINIATURES



|       |   |    |      |    |       |      |      |         |
|-------|---|----|------|----|-------|------|------|---------|
| 41588 | ○ | 20 | 22,0 | 56 | 86,0  | 33,0 | 33,0 | PP 18 S |
| 41539 | ○ | 20 | 22,0 | 63 | 95,0  | 32,0 | 32,0 | PP 18 S |
| 10533 | ○ | 20 | 22,0 | 42 | 94,0  | 27,0 | 27,0 | PP 18 S |
| 12155 | ○ | 30 | 32,5 | 60 | 111,0 | 30,0 | 30,0 | PP 18 S |
| 41480 | ○ | 30 | 32,5 | 50 | 118,0 | 29,0 | 29,0 | PP 18 S |
| 41517 | ○ | 30 | 32,5 | 72 | 123,2 | 31,0 | 31,0 | PP 18 S |
| 41019 | ○ | 40 | 42,0 | 76 | 124,0 | 32,0 | 32,0 | PP 18 S |

|       |   |     |       |     |       |      |      |               |
|-------|---|-----|-------|-----|-------|------|------|---------------|
| 04091 | ○ | 40  | 42,5  | 70  | 125,0 | 30,7 | 30,7 | PP 18 S       |
| 0895  | ○ | 40  | 43,0  | 93  | 116,0 | 33,5 | 33,5 | PP 22 S       |
| 12286 | ○ | 50  | 53,0  | 73  | 106,0 | 37,6 | 37,6 | PP 18 S       |
| 11892 | ○ | 50  | 53,0  | 76  | 120,0 | 35,0 | 35,0 | PP 18 S       |
| 41509 | ○ | 50  | 53,0  | 64  | 129,5 | 34,0 | 34,0 | swing stopper |
| S0406 | ○ | 100 | 105,0 | 121 | 148,5 | 44,5 | 44,5 | screw         |
| 02573 | ○ | 100 | 107,0 | 119 | 154,5 | 41,5 | 41,5 | PP 22 S       |

# Spirit miniatures

## Kleinspirituosen – Miniatures

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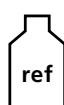
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### SPIRIT MINIATURES / KROPFHALSFLASCHEN / MINIATURES



|       |   |     |       |     |       |      |      |                         |
|-------|---|-----|-------|-----|-------|------|------|-------------------------|
| 08063 | ○ | 20  | 22,0  | 50  | 85,5  | 31,0 | 31,0 | PP 18 S                 |
| 04432 | ○ | 20  | 22,0  | 57  | 103,0 | 27,0 | 27,0 | PP 18 S / GL 18         |
| 0141  | ○ | 20  | 22,6  | 44  | 102,5 | 27,0 | 27,0 | PP 18 S                 |
| 41427 | ○ | 20  | 22,5  | 52  | 104,0 | 27,0 | 27,0 | PP 18 S                 |
| 12120 | ○ | 40  | 42,0  | 67  | 109,0 | 33,7 | 33,7 | PP 18 S                 |
| 41171 | ○ | 40  | 43,0  | 70  | 125,0 | 32,0 | 32,0 | PP 18 S                 |
| 41418 | ○ | 40  | 43,0  | 83  | 133,3 | 33,0 | 33,0 | PP 18 S / swing stopper |
| 41575 | ○ | 100 | 105,0 | 164 | 170,0 | 42,3 | 42,3 | PP 22 S                 |



# Spirit miniatures

## Kleinspirituosen – *Miniatures*

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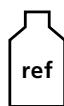
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### **SPIRIT MINIATURES / MINIATURFLASCHEN / MINIATURES**



|       |                                     |    |      |    |       |      |      |         |
|-------|-------------------------------------|----|------|----|-------|------|------|---------|
| 0943  | <input type="checkbox"/>            | 20 | 22,0 | 48 | 87,2  | 24,5 | 24,5 | PP 18 S |
| 41288 | <input type="checkbox"/>            | 40 | 43,0 | 70 | 105,7 | 29,5 | 29,5 | PP 18 S |
| 08351 | <input type="checkbox"/>            | 20 | 22,0 | 50 | 83,0  | 34,0 | 20,5 | PP 18 S |
| 0533  | <input type="checkbox"/>            | 40 | 44,0 | 90 | 106,0 | 43,0 | 24,5 | PP 22 S |
| 08191 | <input checked="" type="checkbox"/> | 50 | 51,5 | 79 | 106,1 | 64,5 | 29,5 | PP 18 S |

|       |                                     |    |      |    |       |      |      |         |
|-------|-------------------------------------|----|------|----|-------|------|------|---------|
| 12003 | <input checked="" type="checkbox"/> | 20 | 22,5 | 60 | 95,0  | 36,2 | 20,0 | PP 18 S |
| 41532 | <input type="checkbox"/>            | 20 | 22,0 | 53 | 99,5  | 32,0 | 20,0 | PP 18 S |
| 04175 | <input type="checkbox"/>            | 40 | 42,5 | 91 | 107,0 | 43,0 | 24,0 | PP 22 S |
| 08328 | <input type="checkbox"/>            | 40 | 43,0 | 82 | 107,5 | 46,5 | 22,5 | PP 18 S |
| 41141 | <input type="checkbox"/>            | 40 | 42,5 | 80 | 115,0 | 44,0 | 21,0 | PP 22 S |

# Spirit miniatures

## Kleinspirituosen – *Miniatures*

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### POCKET FLASKS / TASCHENFLASCHEN / FLASQUES



|       |  |     |       |     |       |      |      |                                |
|-------|--|-----|-------|-----|-------|------|------|--------------------------------|
| 08609 |  | 100 | 110,0 | 107 | 119,0 | 63,0 | 31,4 | PP 28 S                        |
| 08388 |  | 100 | 109,5 | 146 | 134,5 | 66,0 | 28,4 | PP 28 S / KERR<br>28/350 m. TR |
| 04012 |  | 100 | 107,0 | 140 | 130,0 | 68,0 | 29,5 | PP 28 S                        |
| 10862 |  | 100 | 107,0 | 140 | 134,5 | 64,0 | 28,5 | PP 22 S<br>+ tumbler screw     |

|       |  |     |       |     |       |      |      |   |
|-------|--|-----|-------|-----|-------|------|------|---|
| 04905 |  | 200 | 210,0 | 202 | 157,5 | 82,0 | 42,0 | PFP 24  |
| 08366 |  | 200 | 210,0 | 160 | 179,0 | 64,0 | 31,5 | PP 28 S                                       |
| 08446 |  | 200 | 211,0 | 170 | 171,3 | 74,0 | 34,8 | PP 28 S / BVP 30<br>extra high                |
| 11255 |  | 200 | 210,0 | 283 | 181,0 | 87,0 | 34,5 | PP 22 S<br>+ tumbler screw /<br>swing stopper |

# Spirit miniatures

## Kleinspirituosen – *Miniatures*



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### SPIRIT MINIATURES\* / MINIATURFLASCHEN\* / MINIATURES\*



|       |  |    |      |     |       |      |      |                       |
|-------|--|----|------|-----|-------|------|------|-----------------------|
| 11556 |  | 40 | 43,5 | 103 | 101,5 | 65,0 | 34,0 | swing stopper         |
| 11557 |  | 40 | 43,5 | 90  | 105,0 | 43,0 | 43,0 | swing stopper         |
| 41418 |  | 40 | 43,0 | 83  | 133,3 | 33,0 | 33,0 | swing stopper / PP 18 |
| 41019 |  | 40 | 47,0 | 75  | 134,5 | 32,0 | 32,0 | swing stopper         |
| 11412 |  | 50 | 60,0 | 95  | 101,5 | 41,5 | 41,5 | swing stopper         |

|       |  |     |       |     |       |      |      |   |
|-------|--|-----|-------|-----|-------|------|------|---|
| 10610 |  | 100 | 107,0 | 145 | 132,5 | 47,0 | 47,0 | swing stopper                           |
| 11208 |  | 200 | 215,0 | 204 | 176,0 | 56,0 | 56,0 | swing stopper                           |
| 11386 |  | 100 | 110,0 | 162 | 137,0 | 69,0 | 31,5 | swing stopper                           |
| 11255 |  | 200 | 210,0 | 283 | 181,0 | 87,0 | 34,5 | swing stopper / PP 22 S + tumbler screw |

\*Swing stopper / Bügelverschluss / Bouchon mécanique

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### Spirit and beverages

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## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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B6

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B9

B10

B11

B12



## SPIRIT BOTTLES / SPIRITUOSEN 'KROPHALΣ' / BOUTEILLES SPIRITUEUX



|       |   |      |        |     |       |      |      |           |
|-------|---|------|--------|-----|-------|------|------|-----------|
| 08140 | ○ | 700  | 715,0  | 545 | 291,5 | 80,0 | 80,0 | PP 28 S   |
| 08345 | ○ | 700  | 720,0  | 520 | 252,0 | 87,0 | 87,0 | PP 31,5 S |
| 08156 | ○ | 700  | 715,0  | 525 | 262,5 | 84,0 | 84,0 | PP 31,5 S |
| 08172 | ○ | 1000 | 1018,0 | 583 | 317,0 | 86,2 | 86,2 | PP 28 S   |



## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

B1

B2

B3

B4

B5

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B11

B12



## SPIRIT BOTTLES / SPIRITUOSEN / BOUTEILLES SPIRITUEUX



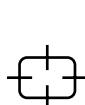
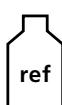
|       |  |      |        |     |       |       |      |                         |
|-------|--|------|--------|-----|-------|-------|------|-------------------------|
| 04788 |  | 500  | 515,0  | 446 | 199,0 | 111,0 | 47,0 | PP 28 S                 |
| 1399  |  | 500  | 515,0  | 469 | 256,0 | 81,0  | 81,0 | PP 31,5 S               |
| 04161 |  | 700  | 715,0  | 500 | 230,0 | 89,0  | 67,8 | PP 28 S                 |
| 04790 |  | 700  | 715,0  | 550 | 264,0 | 90,3  | 90,3 | to fit Stelcap® 31,5/60 |
| 08744 |  | 700  | 715,0  | 461 | 259,6 | 91,1  | 91,1 | to fit Stelcap® 31,5/44 |
| 08008 |  | 700  | 715,0  | 520 | 279,0 | 70,0  | 70,0 | PP 31 S                 |
| 08178 |  | 1000 | 1050,0 | 531 | 283,0 | 83,0  | 83,0 | PP 28 S                 |
| 08362 |  | 1000 | 1031,5 | 572 | 291,0 | 96,5  | 96,5 | to fit Stelcap® 30/44   |

# Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

**B1****B2****B3****B4****B5****B6****B7****B8****B9****B10****B11****B12**

## SPIRIT BOTTLES / SPIRITUOSEN / BOUTEILLES SPIRITUEUX



|       |                       |      |        |     |       |      |      |                         |
|-------|-----------------------|------|--------|-----|-------|------|------|-------------------------|
| 08399 | <input type="radio"/> | 350  | 360,0  | 205 | 233   | 56,5 | 56,5 | to fit Stelcap® 31,5/44 |
| 08397 | <input type="radio"/> | 500  | 515,0  | 405 | 265   | 63   | 63   | to fit Stelcap® 31,5/44 |
| 08158 | <input type="radio"/> | 700  | 717,0  | 535 | 293,2 | 70,6 | 70,6 | to fit Stelcap® 31,5/50 |
| 08314 | <input type="radio"/> | 1000 | 1020,0 | 610 | 301,5 | 80,6 | 80,6 | to fit Stelcap® 31,5/44 |

More sizes available (not on photo)

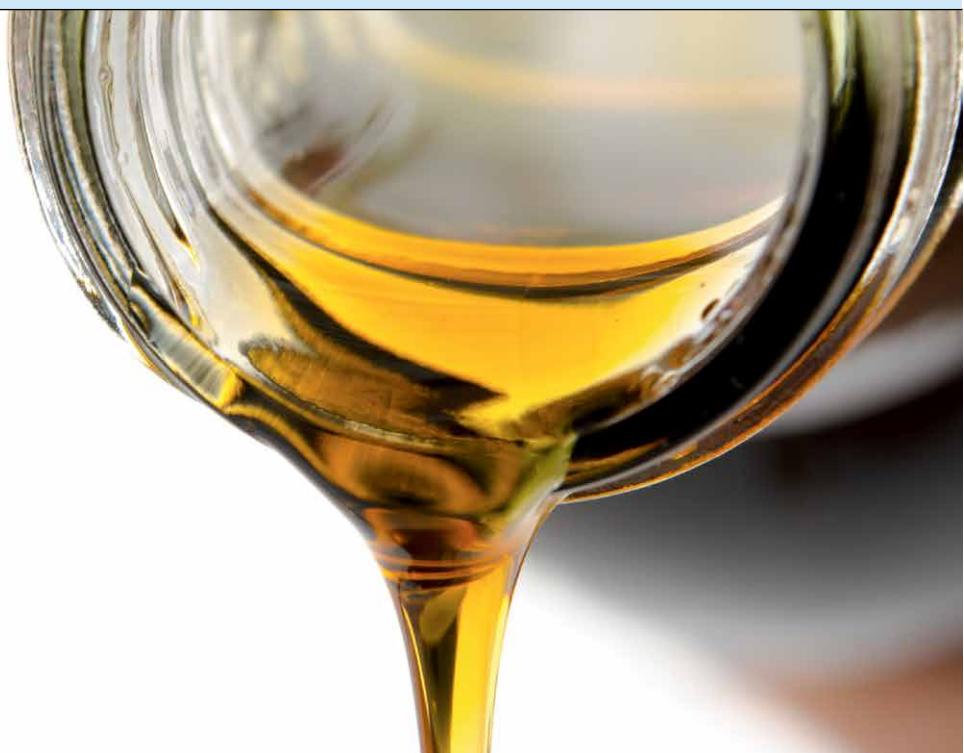
Weitere Größen erhältlich (ohne Abbildung auf Foto) / Autres tailles disponibles (non visibles sur le photo)

|       |                       |      |        |      |       |      |      |                         |
|-------|-----------------------|------|--------|------|-------|------|------|-------------------------|
| 08338 | <input type="radio"/> | 750  | 765,0  | 536  | 301,5 | 70,6 | 70,6 | to fit Stelcap® 31,5/44 |
| 08363 | <input type="radio"/> | 1750 | 1785,0 | 1170 | 328   | 106  | 106  | to fit Stelcap® 31,5/44 |

## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses***SPIRIT BOTTLES / SPIRITUOSEN / BOUTEILLES SPIRITUEUX**

| ref   |   | ml   | ml     | ml  | ml    | mm   | mm   | mm   | GPI 400 / 33 |
|-------|---|------|--------|-----|-------|------|------|------|--------------|
| 08476 | ○ | 500  | 515,0  | 405 | 203,4 | 80   | 80   | 80   | GPI 400 / 33 |
| 08523 | ○ | 700  | 721,0  | 550 | 238,4 | 84,6 | 84,6 | 84,6 | GPI 400 / 33 |
| 08478 | ○ | 750  | 771,0  | 525 | 238,4 | 87   | 87   | 87   | GPI 400 / 33 |
| 08477 | ○ | 1000 | 1025,0 | 852 | 273,6 | 94   | 94   | 94   | GPI 400 / 33 |



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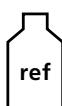
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## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses***B1****B2****B3****B4****B5****B6****B7****B8****B9****B10****B11****B12****SPIRIT BOTTLES / SPIRITUOSEN / BOUTEILLES SPIRITUEUX**

|       |                       |     |       |     |       |      |      |                         |
|-------|-----------------------|-----|-------|-----|-------|------|------|-------------------------|
| 04934 | <input type="radio"/> | 500 | 520,0 | 483 | 246,5 | 85,4 | 85,4 | to fit Stelcap® 31,5/60 |
| 04935 | <input type="radio"/> | 700 | 720,0 | 633 | 270,0 | 95,5 | 95,5 | to fit Stelcap® 31,5/60 |
| 04936 | <input type="radio"/> | 750 | 770,0 | 577 | 270,0 | 95,5 | 95,5 | to fit Stelcap® 31,5/60 |

## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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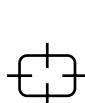
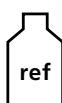
## SPIRIT BOTTLES / SPIRITUOSEN / BOUTEILLES SPIRITUEUX



|       |  |     |       |     |       |       |      |               |
|-------|--|-----|-------|-----|-------|-------|------|---------------|
| 04771 |  | 350 | 367,0 | 405 | 172,0 | 140,0 | 54,0 | to fit Guala® |
| 04743 |  | 500 | 520,0 | 500 | 200,0 | 140,0 | 58,0 | to fit Guala® |
| 04700 |  | 700 | 718,0 | 600 | 211,8 | 153,0 | 74,7 | to fit Guala® |



## Spirits and beverages

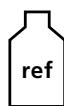
Spirituosen und Getränke – *Spiritueux et boissons diverses***B1****B2****B3****B4****B5****B6****B7****B8****B9****B10****B11****B12****WINE BOTTLES / WEINFLASCHEN / BOUTEILLES DE VIN**

|       |   |     |       |     |       |      |      |                  |
|-------|---|-----|-------|-----|-------|------|------|------------------|
| 08026 | ○ | 250 | 260,0 | 220 | 207,0 | 57,0 | 57,0 | MCA 28           |
| 00020 | ○ | 350 | 360,0 | 340 | 233,0 | 61,5 | 61,5 | PP 28 S          |
| 04067 | ○ | 375 | 385,0 | 273 | 252,5 | 62,0 | 62,0 | MCA 28           |
| 04881 | ○ | 375 | 394,0 | 330 | 267,0 | 61,6 | 61,6 | cork             |
| 08078 | ○ | 500 | 520,0 | 471 | 310,0 | 68,5 | 68,5 | cork             |
| 08065 | ○ | 750 | 780,0 | 490 | 290,0 | 81,5 | 81,5 | PP 30 extra deep |

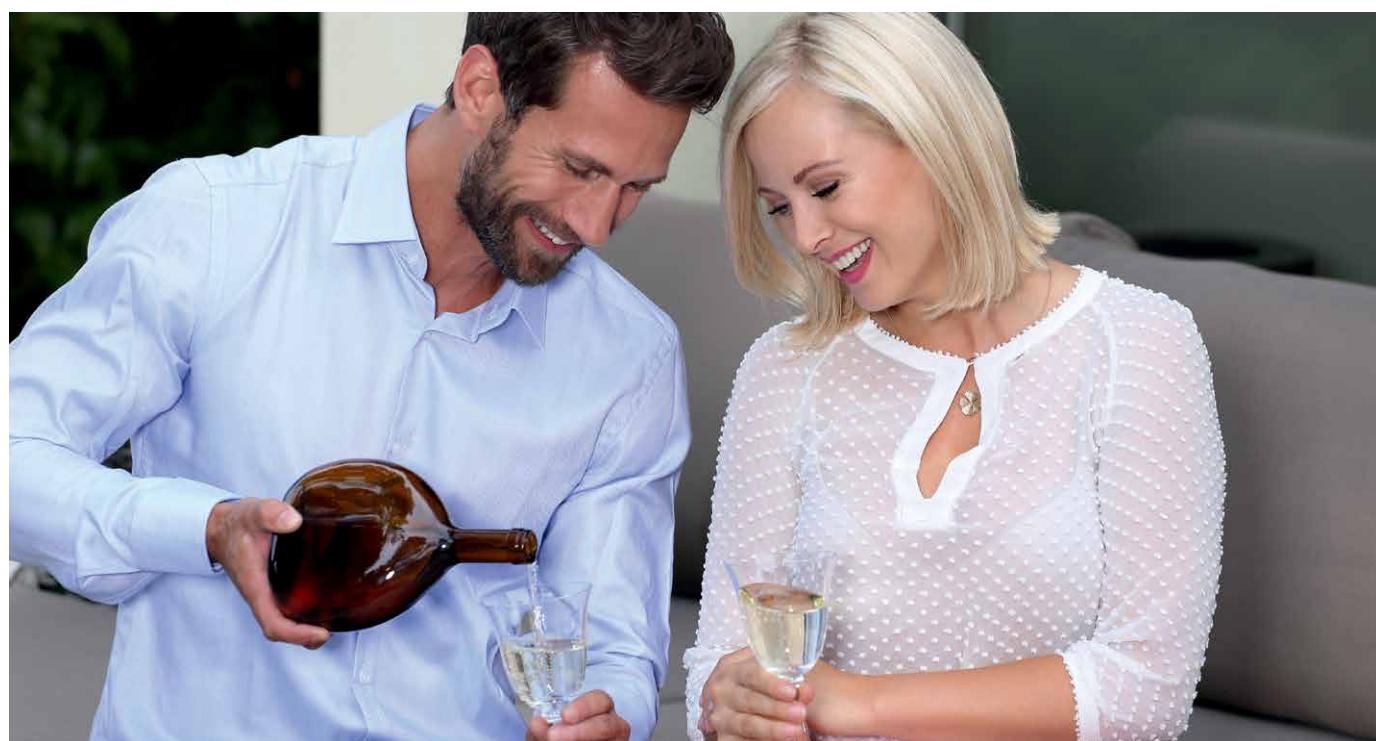
## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

## WINE BOTTLES / BOCKSBEUTEL / BOUTEILLES DE VIN



|       |  |      |        |      |       |       |      |        |
|-------|--|------|--------|------|-------|-------|------|--------|
| 04474 |  | 250  | 258,0  | 260  | 159,5 | 107,0 | 50,0 | MCA 28 |
| 04365 |  | 750  | 767,0  | 550  | 210,0 | 146,7 | 75,5 | cork   |
| 08067 |  | 1500 | 1545,0 | 1200 | 287,0 | 190,0 | 83,0 | cork   |



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## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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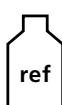
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## BEER BOTTLES / BIERFLASCHEN / BOUTEILLES DE BIÈRE



|     |       |   |     |       |     |       |      |      |             |
|-----|-------|---|-----|-------|-----|-------|------|------|-------------|
| B9  | 08815 | ○ | 330 | 345,0 | 248 | 174,0 | 70,0 | 70,0 | CC          |
|     | 08369 | ○ | 330 | 345,0 | 315 | 211,5 | 68,5 | 68,5 | CC          |
| B10 | 04448 | ○ | 330 | 345,0 | 348 | 225,0 | 68,5 | 68,5 | CC / MCA 28 |
|     | 04861 | ○ | 330 | 345,0 | 355 | 225,0 | 68,5 | 68,5 | CC / MCA 28 |
|     | 04414 | ○ | 330 | 345,0 | 370 | 256,0 | 63,0 | 63,0 | CC / MCA 28 |
| B11 | 08121 | ○ | 473 | 493,0 | 381 | 260,0 | 67,0 | 67,0 | CC          |
|     | 08384 | ○ | 500 | 520,0 | 330 | 231,0 | 70,5 | 70,5 | MCA 28      |
| B12 | 08169 | ○ | 500 | 520,0 | 358 | 276,0 | 68,5 | 68,5 | CC / MCA 28 |

## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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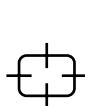
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## BEER BOTTLES\* / BIERFLASCHEN\* / BOUTEILLES DE BIÈRE\*



|     |       |   |     |       |     |       |      |      |                    |
|-----|-------|---|-----|-------|-----|-------|------|------|--------------------|
| B9  | 08023 | ○ | 330 | 345,0 | 304 | 188,4 | 70,5 | 70,5 | swing stopper      |
|     | 08313 | ○ | 330 | 345,0 | 325 | 225,0 | 63,0 | 63,0 | swing stopper / CC |
| B10 | 08050 | ○ | 330 | 345,0 | 315 | 230,0 | 63,3 | 63,3 | swing stopper      |
|     | 04042 | ○ | 500 | 520,0 | 420 | 226,0 | 79,5 | 79,5 | swing stopper      |
| B11 | 04070 | ○ | 500 | 520,0 | 335 | 239,5 | 70,0 | 70,0 | swing stopper      |
|     | 04491 | ○ | 500 | 520,0 | 405 | 235,0 | 72,5 | 72,5 | swing stopper      |
| B12 | 04026 | ○ | 500 | 520,0 | 390 | 255,0 | 69,8 | 69,8 | swing stopper      |
|     | 04249 | ○ | 500 | 520,0 | 485 | 265,0 | 71,5 | 71,5 | swing stopper      |

\*Swing stopper / Bügelverschluss / Bouchon mécanique

## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

BEER AND POP BOTTLES\* / BIER- UND LIMOFLASCHEN\* / BOUTEILLES DE BIÈRE ET BOISSONS GAZEUSES\*

| ref   |                       |      | ml     | ml   |       | mm    | mm    | mm |               |
|-------|-----------------------|------|--------|------|-------|-------|-------|----|---------------|
| 08189 | <input type="radio"/> | 750  | 780,0  | 535  | 290,0 | 82,5  | 82,5  |    | swing stopper |
| 08186 | <input type="radio"/> | 750  | 780,0  | 500  | 295,5 | 79,0  | 79,0  |    | comb. CC+SST  |
| 04068 | <input type="radio"/> | 750  | 780,0  | 515  | 292,0 | 79,0  | 79,0  |    | comb. CC+SST  |
| 04977 | <input type="radio"/> | 1000 | 1035,0 | 780  | 321,0 | 85,5  | 85,5  |    | swing stopper |
| 08167 | <input type="radio"/> | 2000 | 2070,0 | 1310 | 320,0 | 122,0 | 122,0 |    | swing stopper |

\*SST: Swing stopper / Bügelverschluss / Bouchon mécanique



## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*

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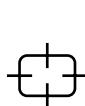
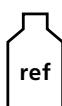
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JUICE AND SOFTDRINK BOTTLES / SAFT- UND SOFTDRINKFLASCHEN / BOUTEILLES POUR JUS ET SODAS

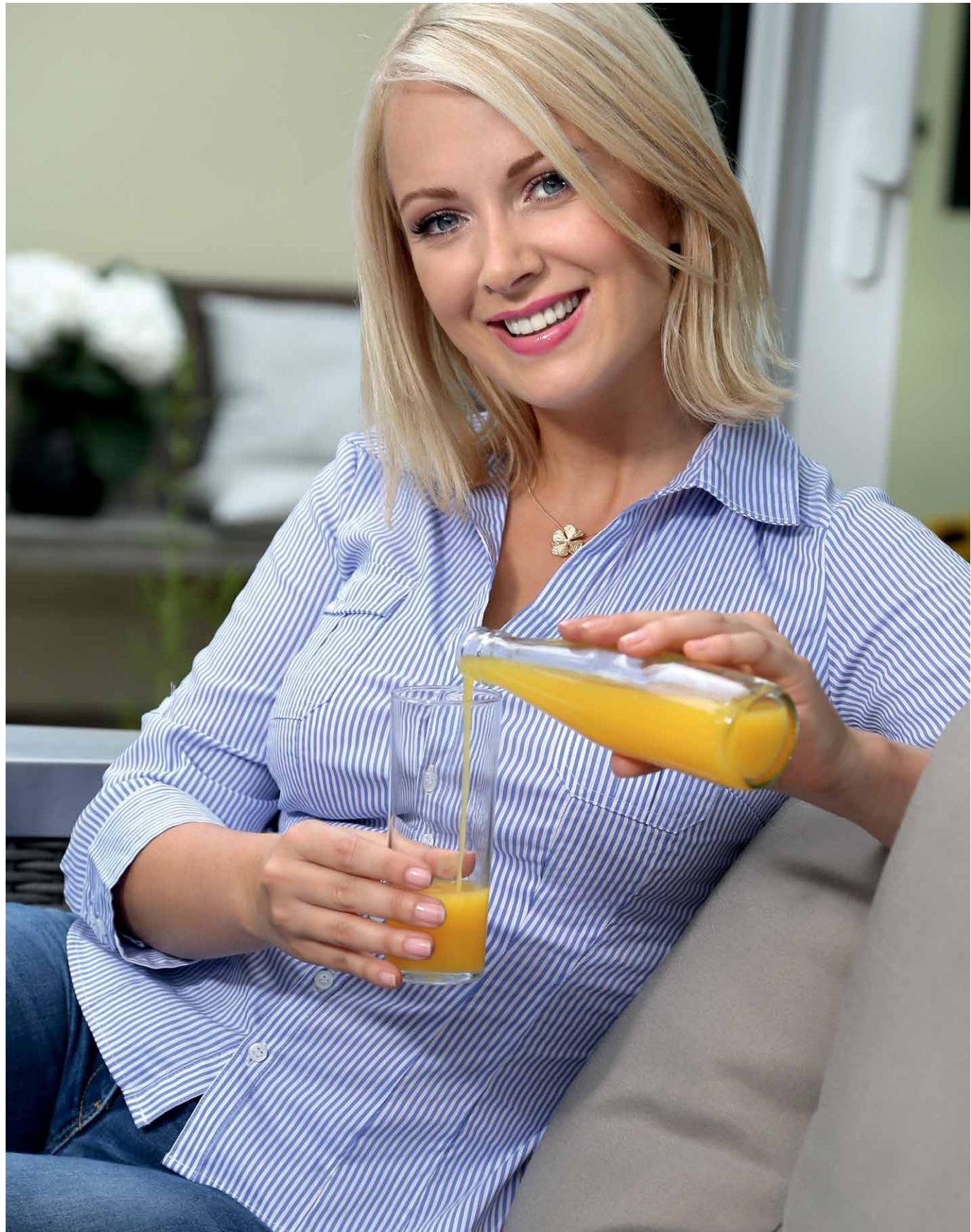


|       |   |     |       |     |       |      |      |                  |
|-------|---|-----|-------|-----|-------|------|------|------------------|
| 04380 | ○ | 200 | 215,0 | 169 | 152,0 | 57,0 | 57,0 | MCA 28 / CC      |
| 04488 | ○ | 200 | 215,0 | 203 | 179,5 | 54,8 | 54,8 | MCA 28 / PP 28 S |
| 08484 | ○ | 200 | 215,0 | 245 | 197,4 | 53,4 | 53,4 | CC               |
| 08371 | ○ | 250 | 258,0 | 190 | 194,6 | 55,6 | 55,6 | PP 28 S / MCA 28 |
| 08767 | ○ | 250 | 275,0 | 160 | 149,7 | 57,8 | 57,8 | TO 48            |



## Spirits and beverages

Spirituosen und Getränke – *Spiritueux et boissons diverses*



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## Content Moulded Glass Inhalt – contenu

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### Spirit miniatures

Kleinspirituosen  
*Miniatures spiritueux*

Page 9–15

**B**

### Spirit and beverages

Spirituosen und Getränke  
*Spiritueux et boissons diverses*

Page 17–31

**C**

### Food

Nahrungsmittel  
*Alimentation*

Page 33–47

## Content Moulded Glass Inhalt – contenu



Food

Nahrungsmittel  
*Alimentation*

C

Page 33–47

# Food

## Nahrungsmittel – Alimentation

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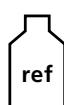
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### OIL BOTTLES / ÖLFLASCHEN / BOUTEILLES POUR HUILE



|     |       |   |     |       |     |       |      |      |                     |
|-----|-------|---|-----|-------|-----|-------|------|------|---------------------|
| C8  | 08316 | ○ | 100 | 106,0 | 90  | 141,2 | 44,0 | 44,0 | PP 22 S             |
| C9  | 0574  | ○ | 250 | 264,0 | 205 | 153,8 | 60,0 | 60,0 | to fit Rical® 29/21 |
| C10 | 1452  | ○ | 250 | 275,0 | 252 | 206,0 | 52,0 | 52,0 | PP 31,5 S           |
| C11 | 08544 | ○ | 500 | 516,0 | 360 | 270,5 | 60,2 | 60,2 | PP 31 S             |
| C12 | 08505 | □ | 250 | 260,0 | 264 | 213,0 | 47,0 | 47,0 | PP 31 S             |
|     | 08506 | □ | 500 | 515,0 | 360 | 266,5 | 57,0 | 57,0 | PP 31 S             |
| C12 | 08701 | ○ | 750 | 780,0 | 315 | 232,5 | 77,8 | 77,8 | to fit Rical® 29/21 |
|     | 08312 | ○ | 750 | 765,0 | 390 | 241,5 | 76,1 | 76,1 | to fit Rical® 29/21 |

C13

# Food

## Nahrungsmittel – Alimentation



### OIL BOTTLES / ÖLFLASCHEN / BOUTEILLES POUR HUILE



|       |                       |      |        |     |       |      |      |                     |
|-------|-----------------------|------|--------|-----|-------|------|------|---------------------|
| 08066 | <input type="radio"/> | 100  | 110,0  | 100 | 132,0 | 42,0 | 42,0 | to fit Rical® 29/21 |
| 08165 | <input type="radio"/> | 250  | 260,0  | 173 | 154,5 | 58,0 | 58,0 | to fit Rical® 29/21 |
| 08096 | <input type="radio"/> | 500  | 520,0  | 276 | 208,0 | 70,0 | 70,0 | to fit Rical® 29/21 |
| 08125 | <input type="radio"/> | 1000 | 1020,0 | 465 | 258,0 | 86,8 | 86,8 | to fit Rical® 29/21 |



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# Food

## Nahrungsmittel – Alimentation

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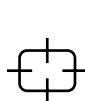
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**SPICE AND SAUCE BOTTLES / WÜRZE- UND SAUCENFLASCHEN / BOUTEILLES POUR ÉPICES ET SAUCES**



|       |   |     |       |     |       |      |      |                     |
|-------|---|-----|-------|-----|-------|------|------|---------------------|
| 01336 | ○ | 30  | 34,5  | 74  | 102,0 | 39,0 | 39,0 | screw               |
| 01291 | ○ | 85  | 97,5  | 162 | 150,0 | 55,0 | 55,0 | screw               |
| 04630 | □ | 200 | 208,0 | 180 | 169,0 | 71,7 | 51,7 | DIN 22              |
| 04271 | ○ | 125 | 133,0 | 135 | 156,0 | 45,5 | 45,5 | to fit Rical® 29/21 |
| 08371 | ○ | 250 | 258,0 | 190 | 194,6 | 55,6 | 55,6 | PP 28 S / MCA 28    |
| 11443 | ○ | 300 | 312,0 | 260 | 199,0 | 62,0 | 62,0 | TO 38 FD            |

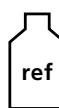


# Food

## Nahrungsmittel – Alimentation



### SPICE JARS / GEWÜRZGLÄSER / BOCALS À ÉPICES



|       |   |     |       |     |       |      |      |         |
|-------|---|-----|-------|-----|-------|------|------|---------|
| 04777 | ○ | 55  | 60,0  | 77  | 82,0  | 41,0 | 41,0 | screw   |
| 6263  | ○ | 60  | 66,0  | 70  | 83,2  | 40,0 | 40,0 | screw   |
| 04910 | ○ | 70  | 75,0  | 82  | 91,5  | 40,8 | 40,8 | screw   |
| 08389 | ○ | 70  | 84,0  | 131 | 118,2 | 43,4 | 43,4 | grinder |
| 6091  | ○ | 75  | 82,0  | 88  | 102,0 | 39,5 | 39,5 | screw   |
| 04751 | ○ | 80  | 96,2  | 99  | 105,0 | 43,0 | 43,0 | screw   |
| 03895 | ○ | 100 | 110,0 | 99  | 106,5 | 48,9 | 48,9 | screw   |
| 08181 | ○ | 100 | 110,0 | 100 | 97,5  | 46,0 | 46,0 | GL 40   |
| 08406 | ○ | 100 | 109,0 | 98  | 115,0 | 43,0 | 43,0 | screw   |



# Food

## Nahrungsmittel – Alimentation

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### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |   |     |       |    |      |      |      |       |
|-------|---|-----|-------|----|------|------|------|-------|
| 11046 | ○ | 20  | 23,0  | 60 | 24,5 | 56,0 | 56,0 | TO 53 |
| 11097 | ○ | 30  | 32,0  | 49 | 29,0 | 52,0 | 52,0 | TO 53 |
| 41043 | ○ | 30  | 33,0  | 54 | 43,5 | 43,0 | 43,0 | TO 43 |
| 41565 | ○ | 50  | 70,0  | 74 | 36,5 | 66,0 | 66,0 | TO 66 |
| 41551 | ○ | 100 | 108,0 | 79 | 57,0 | 60,5 | 60,5 | TO 53 |
| 41553 | ○ | 100 | 120,0 | 91 | 55,0 | 66,0 | 66,0 | TO 66 |



# Food

## Nahrungsmittel – Alimentation



### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |   |     |       |     |      |      |      |       |
|-------|---|-----|-------|-----|------|------|------|-------|
| 41550 | ○ | 50  | 53,0  | 47  | 51,0 | 44,5 | 44,5 | TO 43 |
| 11405 | ○ | 50  | 60,0  | 66  | 60,5 | 45,0 | 45,0 | TO 43 |
| 11512 | ○ | 80  | 95,0  | 91  | 80,0 | 49,5 | 49,5 | TO 48 |
| 08780 | ○ | 100 | 107,0 | 100 | 85,0 | 49,5 | 49,5 | TO 48 |
| 11060 | ○ | 150 | 150,0 | 99  | 95,0 | 54,0 | 54,0 | TO 48 |

|       |   |     |       |     |       |      |      |       |
|-------|---|-----|-------|-----|-------|------|------|-------|
| 11225 | ○ | 200 | 212,0 | 146 | 115,5 | 58,0 | 58,0 | TO 48 |
| 04276 | ○ | 200 | 208,0 | 153 | 115,0 | 59,0 | 59,0 | TO 48 |
| 01056 | ○ | 200 | 212,0 | 153 | 114,0 | 58,0 | 58,0 | TO 53 |
| 08791 | ○ | 200 | 220,0 | 155 | 116,3 | 58,2 | 58,2 | TO 53 |

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# Food

## Nahrungsmittel – Alimentation

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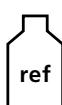
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### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |   |     |       |     |      |      |      |       |
|-------|---|-----|-------|-----|------|------|------|-------|
| 11884 | ○ | 200 | 212,0 | 120 | 80,0 | 67,9 | 67,9 | TO 63 |
| 10701 | ○ | 200 | 212,0 | 129 | 76,0 | 70,0 | 70,0 | TO 66 |
| 41583 | ○ | 200 | 212,0 | 150 | 79,0 | 71,0 | 71,0 | TO 66 |
| 11661 | ○ | 250 | 271,0 | 172 | 91,5 | 71,0 | 71,0 | TO 66 |

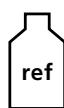


# Food

## Nahrungsmittel – Alimentation



### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |                       |     |       |     |       |      |      |       |
|-------|-----------------------|-----|-------|-----|-------|------|------|-------|
| 04738 | <input type="radio"/> | 100 | 105,0 | 92  | 90,0  | 49,0 | 49,0 | TO 43 |
| 08139 | <input type="radio"/> | 150 | 156,0 | 103 | 92,5  | 57,0 | 57,0 | TO 53 |
| 12036 | <input type="radio"/> | 200 | 212,0 | 139 | 103,0 | 61,0 | 61,0 | TO 58 |
| 11263 | <input type="radio"/> | 100 | 105,0 | 100 | 84,0  | 50,5 | 50,5 | TO 48 |
| 11588 | <input type="radio"/> | 200 | 212,0 | 159 | 114,0 | 58,5 | 58,5 | TO 53 |

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C11

C12

C13

# Food

## Nahrungsmittel – Alimentation

C1

C2

C3

C4

C5

C6

C7



### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |       |     |       |       |      |      |      |      |       |
|-------|-------|-----|-------|-------|------|------|------|------|-------|
| C8    | 11050 | ○   | 100   | 120,0 | 125  | 60,5 | 66,5 | 66,5 | TO 63 |
| 08113 | ○     | 180 | 200,0 | 145   | 65,4 | 72,5 | 72,5 |      | TO 77 |
| 04938 | ○     | 200 | 215,0 | 177   | 62,0 | 85,5 | 85,5 |      | TO 82 |
| 10609 | ○     | 250 | 275,0 | 170   | 63,5 | 86,0 | 86,0 |      | TO 82 |

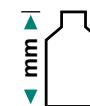


# Food

## Nahrungsmittel – Alimentation



### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |   |     |       |     |      |      |      |       |
|-------|---|-----|-------|-----|------|------|------|-------|
| 08157 | ○ | 150 | 156,0 | 95  | 78,5 | 58,5 | 58,5 | TO 58 |
| 08051 | ○ | 150 | 156,5 | 113 | 58,0 | 71,0 | 71,0 | TO 66 |
| 04278 | ○ | 150 | 180,0 | 105 | 62,5 | 71,0 | 71,0 | screw |
| 04786 | ○ | 180 | 188,0 | 110 | 66,0 | 71,0 | 71,0 | TO 66 |
| 08794 | ○ | 200 | 215,0 | 120 | 75,0 | 70,0 | 70,0 | TO 66 |



|       |   |     |       |     |       |      |      |               |
|-------|---|-----|-------|-----|-------|------|------|---------------|
| 04460 | ○ | 200 | 212,0 | 120 | 79,4  | 67,4 | 67,4 | screw         |
| 08308 | ○ | 200 | 214,0 | 120 | 81,5  | 67,5 | 67,5 | TO 63         |
| 04438 | ○ | 250 | 258,0 | 135 | 94,6  | 67,5 | 67,5 | screw / TO 66 |
| 04279 | ○ | 300 | 333,0 | 161 | 107,5 | 71,0 | 71,0 | screw         |
| 05729 | ○ | 490 | 490,0 | 240 | 118,0 | 81,4 | 81,4 | TO 82         |

# Food

## Nahrungsmittel – Alimentation

C1

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C10

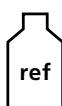
C11

C12

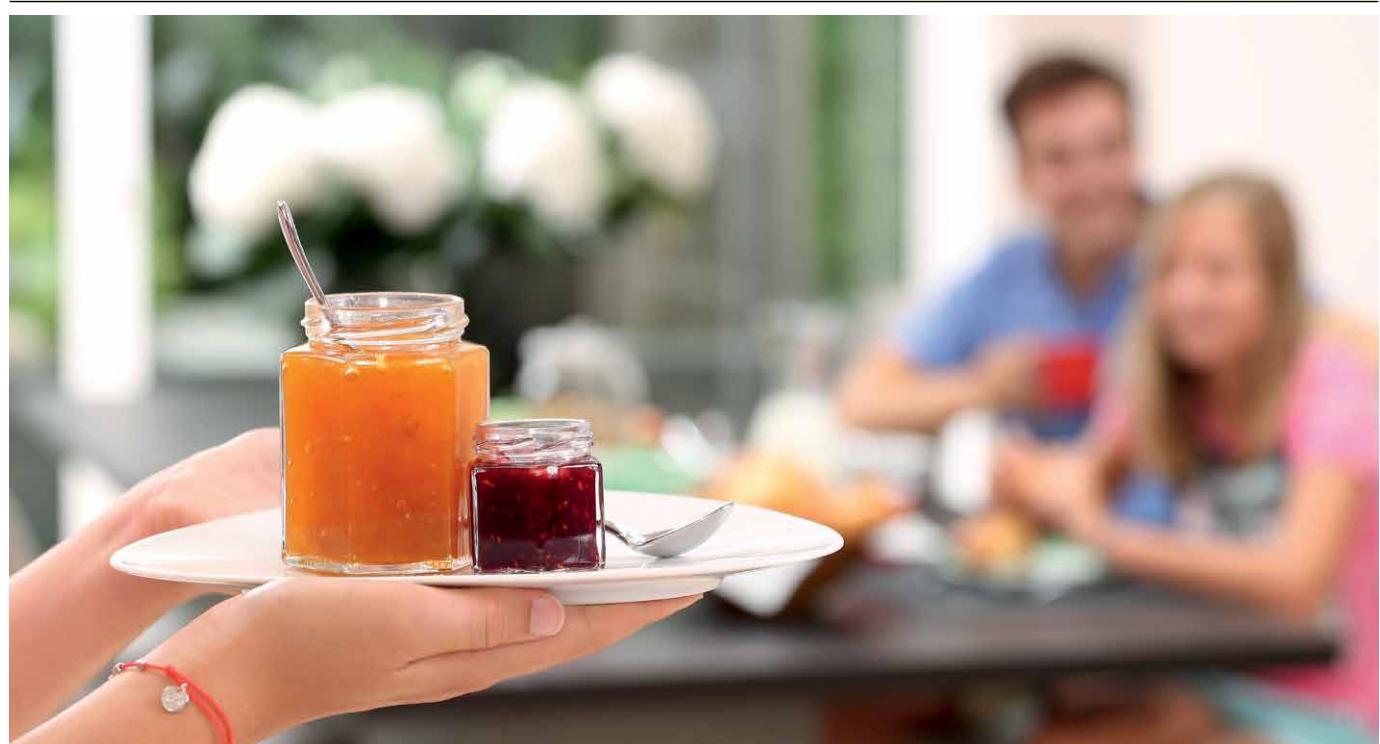
C13



**WIDE-MOUTH JARS 'HEXAGONAL' / WEITHALSGLÄSER ,SECHSECKIG' / POTS À LARGE OUVERTURE 'HEXAGONAUX'**



|       |   |     |       |     |      |      |      |       |
|-------|---|-----|-------|-----|------|------|------|-------|
| 11899 | Ø | 40  | 47,0  | 60  | 49,0 | 49,0 | 43,0 | TO 43 |
| 10947 | Ø | 175 | 191,0 | 191 | 89,0 | 71,0 | 62,0 | TO 58 |
| 11138 | Ø | 275 | 287,0 | 202 | 99,0 | 77,0 | 68,0 | TO 63 |

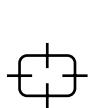
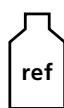


# Food

## Nahrungsmittel – Alimentation



### WIDE-MOUTH JARS / WEITHALSGLÄSER / POTS À LARGE OUVERTURE



|       |   |   |       |     |       |      |      |                |
|-------|---|---|-------|-----|-------|------|------|----------------|
| 02419 | ○ | – | 250,0 | 170 | 122,0 | 60,5 | 60,5 | screw          |
| 08033 | ○ | – | 402,0 | 230 | 153,2 | 68,0 | 68,0 | special thread |
| 08187 | ○ | – | 450,0 | 250 | 148,3 | 71,0 | 71,0 | TO 66          |
| 04342 | □ | – | 230,0 | 170 | 127,0 | 61,6 | 54,7 | TO 48 Deep     |
| 04681 | □ | – | 452,0 | 290 | 150,5 | 68,4 | 68,4 | TO 63 Deep     |

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# Food

## Nahrungsmittel – Alimentation

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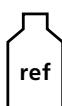
C11

C12

C13



**BABYFOOD & OTHERS\* / SÄUGLINGSNAHRUNG & DIVERSES\* / NOURRITURE DE NOURRISSON & AUTRE\***



|       |   |     |       |     |      |      |      |             |
|-------|---|-----|-------|-----|------|------|------|-------------|
| 08698 | ○ | 60  | 78,0  | 65  | 71,0 | 47,0 | 47,0 | PT 40       |
| 08502 | ○ | 100 | 111,0 | 74  | 57,5 | 60,0 | 60,0 | PT 51       |
| 08491 | ○ | 100 | 106,0 | 85  | 91,5 | 47,0 | 47,0 | PT 40       |
| 08807 | ○ | 90  | 103,0 | 95  | 94,5 | 45,6 | 45,6 | TO 43       |
| 08678 | ○ | 125 | 143,0 | 71  | 70,3 | 58,5 | 58,5 | flaring rim |
| 11160 | ○ | 150 | 170,0 | 156 | 90,5 | 61,0 | 61,0 | flaring rim |
| 08784 | ○ | 200 | 215,0 | 105 | 97,0 | 61,0 | 61,0 | PT 51       |

\*flaring rim / Wulstmündung / bord évasé



# **GERRESHEIMER**



More information

Gerresheimer Moulded Glass GmbH

Tettaugrundstrasse 1 | 96355 Tettau | Germany

Gerresheimer Essen GmbH

Ruhrau 50 | 45279 Essen | Germany

Gerresheimer Lohr GmbH

Rodenbacher Strasse 38 | 97816 Lohr am Main | Germany

Gerresheimer Tettau GmbH

Tettaugrundstrasse 1 | 96355 Tettau | Germany

[info-bev-and-food@gerresheimer.com](mailto:info-bev-and-food@gerresheimer.com)